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KEY=5TH - KASEY FITZPATRICK

HORIZONS

HORIZONS is a complete elementary French program that makes learning French easier through its step-by-step skill-building methodology, flexible and accessible approach to grammar and new vocabulary, and creative and sophisticated coverage of Francophone culture. Through varied interactive activities and clear grammar explanations, the text helps students communicate effectively in French while culturally connecting them to the Francophone world. HORIZONS features a clear, easy-to-follow structure that is ideal for instructors with any level of teaching experience. HORIZONS carefully guides students Competence by Competence, through their first year of elementary French.

HORIZONS, STUDENT EDITION: INTRODUCTORY FRENCH

Cengage Learning HORIZONS is a complete elementary French program that makes learning French easier through its step-by-step skill-building methodology, flexible and accessible approach to grammar and new vocabulary, and creative and sophisticated coverage of Francophone culture. Through varied interactive activities and clear grammar explanations, the text helps students communicate effectively in French while culturally connecting them to the Francophone world. HORIZONS features a clear, easy-to-follow structure that is ideal for instructors with any level of teaching experience. HORIZONS carefully guides students Competence by Competence, through their first year of elementary French. Important Notice: Media content referenced within the product description or the product text may not be available in the ebook version.

HORIZONS MATH

Alpha Omega Publications (AZ)

THE WAY I SEE IT

A PERSONAL LOOK AT AUTISM & ASPERGER'S

Future Horizons Grandin offers helpful do's and don'ts, practical strategies, and try-it-now tips, all based on her "insider" perspective and a great deal of research.

DEEP MAGIC POCKET EDITION FOR 5TH EDITION

Ultimate spellpower is yours! No matter how you slice it, magic is at the heart of fantasy. Nothing says magic like a massive tome of spells. This tome collects, updates, tweaks, and expands every awesome spell, cantrip, and glamour derived from years of the Deep Magic for 5th Edition series--more than 700 new and compiled spells. And it adds a lot more: 20 divine domains, new arcane subclasses like the infernal and time mage, expanded familiars and conjured servants, arcane traps, and yes, even more new spells. This tome is not just for wizards and sorcerers. Deep Magic for 5th Edition also expands the horizons for warlocks, bards, clerics, druids, and even for rangers and paladins with something new for every casting class! With these new options, your characters (and your villains) can become masters of winter magic, chaos magic, or shadow magic. Seek out hidden colleges and academies of lost lore. Learn new runes, hieroglyphs, and cantrips to crack open the walls of reality, or just bend them a bit. Deep Magic contains all magic from start to finish!

HORIZONS MATH

HOME SCHOOL CURRICULUM KIT, GRADE 5

Horizons

A TUTOR TO ASTRONOMY AND GEOGRAPHY ... THE FIFTH EDITION, CORRECTED AND ENLARGED. BY PHILLIP LEA

A TUTOR TO ASTRONOMY AND GEOGRAPHY ... THE FIFTH EDITION, CORRECTED AND ENLARGED, ETC

RURAL COMMUNITIES

LEGACY + CHANGE

Routledge Communities in rural America are a complex mixture of peoples and cultures, ranging from miners who have been laid off in West Virginia, to Laotian immigrants relocating in Kansas to work at a beef processing plant, to entrepreneurs drawing up plans for a world-class ski resort in California's Sierra Nevada. Rural Communities: Legacy and Change uses its unique Community Capitals framework to examine how America's diverse rural communities use their various capitals (natural, cultural, human, social, political, financial, and built) to address the modern challenges that face them. Each chapter opens with a case study of a community facing a particular challenge, and is followed by a comprehensive discussion of

sociological concepts to be applied to understanding the case. This narrative, topical approach makes the book accessible and engaging for undergraduate students, while its integrative approach provides them with a framework for understanding rural society based on the concepts and explanations of social science. This fifth edition is updated throughout with 2013 census data and features new and expanded coverage of health and health care, food systems and alternatives, the effects of neoliberalism and globalization on rural communities, as well as an expanded resource and activity section at the end of each chapter.

THE NURSE PRACTITIONER PRACTICE GUIDE - FIFTH EDITION: FOR EMERGENCY DEPARTMENTS, URGENT CARE CENTERS, AND FAMILY PRACTICES

Acute Care Horizons, LLC This is the Fifth Edition of the first compendium of acute care practice guides created for the Nurse Practitioner. Over 140 concise, fast-reading practice guides for Nurse Practitioners working in acute care within an emergency department, urgent care center, or family practice. Covers cardiovascular, respiratory, endocrine, toxicology, neurology, musculoskeletal, gastrointestinal, genitourinary disorders, electrolyte and acid/base disturbances, HEENT, trauma, pediatrics, geriatrics, gynecology, infectious disease, dermatology, hematology, psychiatric and social, environmental, medications, and disease management, among others. Also includes a NEW Acute Care Ultrasound Chapter. The book provides differential diagnosis, pertinent central clinical facts, and practice guidance in a bulleted outline format, for the purpose of furthering improved patient care and safety. The author Donald Correll, M.D. is a former Emergency Department Medical Director of Jackson-Madison County General Hospital (Tennessee), which treats 100,000 acute care patients annually.

GUY'S ELEMENTS OF ASTRONOMY ... FIFTH EDITION CORRECTED

BASIC CONCEPTS IN MODERN DANCE

A CREATIVE APPROACH

Dance Horizons Book Dance students are introduced to the basic elements of movement, improvisation, choreography, and performance through discussions and exercises that encourage learning

NURSE PRACTITIONER ACUTE CARE PROTOCOLS - FIFTH EDITION: FOR EMERGENCY DEPARTMENTS, URGENT CARE CENTERS, AND FAMILY PRACTICES

Acute Care Horizons, LLC This is the Fifth Edition of the first compendium of acute care protocols created for the Nurse Practitioner. Over 140 concise, fast-reading protocols for Nurse Practitioners working in acute care within an emergency department, urgent care center, or family practice. Covers cardiovascular, respiratory, endocrine, toxicology, neurology, musculoskeletal, gastrointestinal, genitourinary disorders, electrolyte and acid/base disturbances, HEENT, trauma,

pediatrics, geriatrics, gynecology, infectious disease, dermatology, hematology, psychiatric and social, environmental, medications, and disease management, among others. Also includes a NEW Acute Care Ultrasound Chapter. The book provides differential diagnosis, pertinent central clinical facts, and practice guidance in a bulleted outline format, for the purpose of furthering the relationship between the Nurse Practitioner and the Physician and for improving patient care and safety. The author Donald Correll, M.D. is a former Emergency Department Medical Director of Jackson-Madison County General Hospital (Tennessee), which treats 100,000 acute care patients annually.

NEW HORIZONS IN EARTH REINFORCEMENT

BOOK + CD-ROM

CRC Press Earth reinforcement techniques are used worldwide, providing dependable solutions to a wide range of geotechnical engineering problems. Well-established earth reinforcement technologies are regularly augmented by new materials, innovative construction techniques and advances in design and analysis. Furthermore, reinforced earth structures are increasingly seen as expedient and economical techniques in disaster situations, such as earthquakes, flooding or tsunamis. NEW HORIZONS in EARTH REINFORCEMENT contains contributions from the 5th International Symposium on Earth Reinforcement, Kyushu, Japan, 14-16 November 2007, and presents the very latest earth reinforcement techniques and design procedures. The volume showcases advances in materials and emerging applications, with special emphasis on disaster mitigation and geoenvironmental issues. The book will be invaluable to academics and professionals in geotechnical engineering.

AMERICAN HORIZONS

U.S. HISTORY IN A GLOBAL CONTEXT

Oxford University Press, USA American Horizons is the only U.S. History survey text that presents the traditional narrative in a global context. The seven-author team uses the frequent movement of people, goods, and ideas into, out of, and within America's borders as a framework. This unique approach provides a fully integrated global perspective that seamlessly contextualizes American events within the wider world. The authors, all acclaimed scholars in their specialties, use their individual strengths to provide students with a balanced and inclusive account of U.S. history. Presented in two volumes for maximum flexibility, American Horizons illustrates the relevance of U.S. history to American students by centering on the matrix of issues that dominate their lives. These touchstone themes include population movements and growth, the evolving definition of citizenship, cultural change and continuity, people's relationship to and impact upon the environment, political and ideological contests and their consequences, and Americans' five centuries of engagement with regional, national, and global institutions, forces, and events. In addition, this beautifully designed, full-color book features hundreds of photos and images and more than one hundred maps. American Horizons contains ample pedagogy,

including: * *America in the World*, visual guides to the key interactions between America and the world * *Global Passages*, which feature unique stories connecting America to the world * *Visual Reviews* providing post-reading summaries to help students to connect key themes or events within a chapter * *Maps and Infographics* that explore essential themes in new ways

THE COSMOS

ASTRONOMY IN THE NEW MILLENNIUM

Cambridge University Press *An exciting introduction to astronomy, using recent discoveries and stunning photography to inspire non-science majors about the Universe and science.*

AN INTRODUCTION TO THE USE OF THE GLOBES ... FIFTH EDITION

ASTRONOMICAL AND GEOGRAPHICAL ESSAYS ... THE FIFTH EDITION, CORRECTED AND ENLARGED BY WILLIAM JONES

YOUTH'S FAITHFUL MONITOR ... THE FIFTH EDITION, IMPROVED ENLARGED AND CORRECTED BY JOHN WRIGHT. [WITH PLATES.]

PHYSICIAN ASSISTANT ACUTE CARE PROTOCOLS - FIFTH EDITION: FOR EMERGENCY DEPARTMENTS, URGENT CARE CENTERS, AND FAMILY PRACTICES

Acute Care Horizons, LLC This is the Fifth Edition of the first compendium of acute care protocols created for the Physician Assistant. Over 140 concise, fast-reading protocols for Physician Assistants working in acute care within an emergency department, urgent care center, or family practice. Covers cardiovascular, respiratory, endocrine, toxicology, neurology, musculoskeletal, gastrointestinal, genitourinary disorders, electrolyte and acid/base disturbances, HEENT, trauma, pediatrics, geriatrics, gynecology, infectious disease, dermatology, hematology, psychiatric and social, environmental, medications, and disease management, among others. Also includes a NEW Acute Care Ultrasound Chapter. The book provides differential diagnosis, pertinent central clinical facts, and practice guidance in a bulleted outline format, for the purpose of furthering the relationship between the Physician Assistant and the Physician and for improving patient care and safety. The author Donald Correll, M.D. is a former Emergency Department Medical Director of Jackson-Madison County General Hospital (Tennessee), which treats 100,000 acute care patients annually.

THE LIVER

BIOLOGY AND PATHOBIOLOGY

John Wiley & Sons *In its Fifth Edition, this classic book retains its traditional strength of relating molecular physiology to understanding disease pathology and treatment as it explores the current state and future direction of hepatology. Painstakingly*

revised, this edition includes 60 new chapters. As in previous editions, a section called Horizons summarizes advances of extraordinary nature in areas expected to have a substantial impact on hepatology. The Fifth Edition's Horizons section includes emerging topics such as tissue engineering of the liver, liver-directed gene therapy, decoding the liver cancer genome, and imaging cellular proteins and structure. To preserve essential background information which has not changed while making room for the panoply of major new contributions to understanding of liver disease, 14 chapters from the previous edition are freely available online at [gastrohep.com](http://www.gastrohep.com). To view these chapters visit - <http://www.gastrohep.com/theliver/>

AN INTRODUCTION TO THE TRUE ASTRONOMY: OR, ASTRONOMICAL LECTURES ... THE FIFTH EDITION, CORRECTED

INTRODUCTION TO REMOTE SENSING, FIFTH EDITION

Guilford Press A leading text for undergraduate- and graduate-level courses, this book introduces widely used forms of remote sensing imagery and their applications in plant sciences, hydrology, earth sciences, and land use analysis. The text provides comprehensive coverage of principal topics and serves as a framework for organizing the vast amount of remote sensing information available on the Web. Including case studies and review questions, the book's four sections and 21 chapters are carefully designed as independent units that instructors can select from as needed for their courses. Illustrations include 29 color plates and over 400 black-and-white figures. New to This Edition*Reflects significant technological and methodological advances.*Chapter on aerial photography now emphasizes digital rather than analog systems.*Updated discussions of accuracy assessment, multitemporal change detection, and digital preprocessing.*Links to recommended online videos and tutorials.

RESEARCH STRATEGIES: FINDING YOUR WAY THROUGH THE INFORMATION FOG

iUniverse Everyone does research. Some just do it better than others. In this chaotic world of information and misinformation, referred to as "information fog," university students, in particular, need to learn how to conduct research effectively. Good research is about a quest to discover more, about a burning desire to solve society's problems and make a better world. Ultimately, research is a way forward to a resolution of life's greatest difficulties. In this seventh edition of *Research Strategies: Finding Your Way through the Information Fog*, author William Badke walks you step by step through the entire research process—from choosing a topic, to writing the final project, and everything in between. A seasoned researcher and educator, Badke offers tried-and-true tips, tricks, and strategies to help you identify a problem, acquire pertinent information, and use that information to address the problem. Employing a host of examples and humor, *Research Strategies: Finding Your Way through the Information Fog* shows how research can be exciting and fun.

**AN INTRODUCTION TO PERSPECTIVE, PRACTICAL GEOMETRY,
DRAWING AND PAINTING ... THE FIFTH EDITION**

LIFERAFT (HORIZON, BOOK 5)

Scholastic Inc. Aditi Khorana brings her mind-bending expertise to this gripping sci-fi series. Will the survivors make it home? And will they still be the same kids if they do? The spires. They've been looming in the distance the whole time, watching silently as the young survivors of the crash-landed Aero Horizon Flight 16 crossed a gauntlet of dangerous, unnatural landscapes. After weeks of terror and heartbreak, Molly and her friends have reached the eerie structure they spotted at the start of their journey, all in a desperate bid that it will provide answers to their ordeal... and perhaps a way home. Here, the survivors will finally learn the truth behind the rift. And here they'll encounter a monster far deadlier than anything they've faced yet.

SOIL SCIENCE SIMPLIFIED

FIFTH EDITION

Waveland Press Throughout its previous four editions, Soil Science Simplified has helped generations of students understand the basic concepts and scientific principles of soils. The Fifth Edition expands on that foundation, providing a perfect overview for those seeking a concise, practical introduction to the subject. The authors' combined 100 years of teaching experience result in a handbook that won't confuse or intimidate students. The Fifth Edition retains the text's solid grounding in classification, genesis, and morphology of soils. New chapters cover such contemporary topics as soil mineralogy, soil moisture regimes, current soil survey practices, and how soil management practices directly affect the quality of a variety of water resources.

SOILS

PRINCIPLES, PROPERTIES AND MANAGEMENT

Springer Science & Business Media Aimed at taking the mystery out of soil science, Soils: Principles, Properties and Management is a text for undergraduate/graduate students who study soil as a natural resource. Written in a reader-friendly style, with a host of examples, figures and tables, the book leads the reader from the basics of soil science through to complex situations, covering such topics as: the origin, development and classification of soil physical, chemical and biological properties of soil water and nutrient management management of problem soils, wetland soils and forest soils soil degradation Further, the ecological and agrological functions of soil are emphasized in the context of food security, biodiversity and climate change. The interactions between the environment and soil management are highlighted. Soil is viewed as an ecosystem itself and as a part of larger terrestrial ecosystems.

FIELD BOOK FOR DESCRIBING AND SAMPLING SOILS

NASA TECH BRIEFS

THE SELF-PROMOTING MUSICIAN

STRATEGIES FOR INDEPENDENT MUSIC SUCCESS

Hal Leonard Corporation (Berklee Guide). Take charge of your music career with crucial do-it-yourself strategies. If you are an independent musician, producer, studio owner, or label, you should own this book! Written by Peter Spellman, Director of the Career Development Center at Berklee College of Music, this guide will teach you everything you need to know to become a success in the music business. Filled with empowering tips and resources for self-managed musicians, you will learn to: create a goals-driven plan to help you fulfill your musical passions; multiply the power of every gig you play using 15 proven methods; turbo-charge your social media strategy; get radio airplay online and offline; protect your creative works; keep your career organized and growing, using the best low-cost practices; and more!

ERGONOMICS

HOW TO DESIGN FOR EASE AND EFFICIENCY

Academic Press Ergonomics: How to Design for Ease and Efficiency, Third Edition updates and expands this classic guide, including the latest essential themes and regulations. An introductory section provides all of the physical and mental ergonomics theory engineers, designers, and managers need for a range of applications. The following section provides authoritative advice on how to design for the human in a range of real world situations, now including new content on subjects including the individual within an organization, planning for space journeys, taking back control from autonomous systems, and design for aging. Retaining its easy-to-use layout and jargon-free style, this book remains an invaluable source of models, measures and advice for anyone who needs to understand ergonomics. Updated throughout to address new research on themes, including haptics, autonomous vehicles, and circadian rhythms Includes discussions of the physical (anthropometric, biomechanical) and mental capacities of the human, along with tables of reference data Provides both managerial and engineering recommendations, covering aspects of ergonomics that are relevant across the project

INTRODUCTION TO CONTEMPORARY SPECIAL EDUCATION

NEW HORIZONS

Pearson An interactive, straightforward approach to special education from the directors of the IRIS Center Introduction to Contemporary Special Education: New Horizons presents an introduction to the professional practices, trends, and research that define contemporary special education while also conveying the diversity and excitement of this changing field. Also available with Revel Revel(tm) is Pearson's newest way of delivering our respected content. Fully digital and highly engaging, Revel replaces the textbook and gives students everything they need for the course.

Informed by extensive research on how people read, think, and learn, Revel is an interactive learning environment that enables students to read, practice, and study in one continuous experience—for less than the cost of a traditional textbook. Note: You are purchasing a standalone product; Revel does not come packaged with this content. Students, if interested in purchasing this title with Revel, ask your instructor to confirm the correct package ISBN and Course ID. Instructors, contact your Pearson representative for more information. If you would like to purchase both the physical text and Revel, search for: 0134450760 / 9780134995731 Revel Introduction to Contemporary Special Education: New Horizons Package consists of: 0134516389 / 9780134516387 Revel Introduction to Contemporary Special Education: New Horizons -- Access Card 0134895088 / 9780134895086 Introduction to Contemporary Special Education: New Horizons

ANIMAL CROSSING NEW HORIZONS RESIDENTS' HANDBOOK

Kingfisher Dreaming of an island getaway? Now you can create the perfect island paradise in Animal Crossing: New Horizons with the Animal Crossing New Horizons Residents' Handbook. This essential unofficial guide contains everything you need to prepare for your new island life, including tips on how to: - build and design your dream home - gather resources and recipe cards to craft and customize tools, furniture and other decorative items - populate your island with friendly animal villagers - each with their own, often very funny, personalities - help Blathers fill your island's museum with fossils, critters and art - connect with up to 7 friends and share your personal paradise online What's more, Animal Crossing New Horizons Residents' Handbook contains plenty of inspirational landscaping and terraforming ideas, insider information and guides to characters, resources and special events. It's the perfect book to help you live your best deserted island life!

URBAN REGENERATION IN THE UK

Routledge This textbook provides an accessible and critical synthesis of urban regeneration in the UK incorporating key policies, approaches, issues, debates and case studies. The central objective of the textbook is to place the historical and contemporary regeneration agenda in context. Section I sets up the conceptual and policy framework for urban regeneration in the UK. Section II traces policies that have been adopted by central government to influence the social, economic and physical development of cities, including early town and country and housing initiatives, community-focused urban policies of the late 1960s, entrepreneurial property-led regeneration of the 1980s, competition for urban funds in the 1990s, urban renaissance and neighbourhood renewal policies of the late 1990s and 2000s, and new approaches in the age of austerity during the 2010s. Section III illustrates the key thematic policies and strategies that have been pursued by cities themselves, focusing particularly on improving economic competitiveness and tackling social disadvantage. Section IV summarises key issues and debates facing urban regeneration entering the 2020s, and speculates upon future directions in an era of continued economic uncertainty. Urban Regeneration in the UK combines the approaches taken by central government and cities themselves to regenerate urban

areas. The latest ideas and examples from across disciplines and across the UK's urban areas are illustrated. This textbook provides a comprehensive and up-to-date synthesis of interest to students as well as a seminal read for practitioners and researchers.

THE COURSE OF RUSSIAN HISTORY, 5TH EDITION

Wipf and Stock Publishers Now in its fifth edition, this definitive history of the Russian land and people builds on its success as a fascinating survey of two thousand years of struggle to harness vast resources and talents into a powerful and cohesive nation. From its beginning as a savage and exotic land, Russia underwent a complex evolution of political, social, and religious forces--the barbarism of its internal conflicts in seeming contradiction with its goals to advance in the realms of technology, art, education, and high culture. From the conflicts of the fantastically wealthy ruling class to the poor and oppressed masses emerged the Communist party and the enigmatic figures whose charismatic manipulation of political power reflected the myriad rulers before them. Finally, as the modern world watched, this great entity collapsed in a devastatingly brief time, millennia of precarious conflict proving too much for the tenuous coalescence of twentieth-century politics. Written in an engaging and accessible style, this text presents students with a comprehensive look at the momentous events and legendary figures which helped shape Russia's turbulent history.

DEVELOPMENTAL AND REPRODUCTIVE TOXICOLOGY

A PRACTICAL APPROACH

CRC Press Completely revised and updated, Developmental and Reproductive Toxicology: A Practical Approach, Second Edition draws together valuable information typically scattered throughout the literature, plus some not previously published, into one complete resource. In addition to the traditional aspects of developmental toxicity testing, the book covers evaluating and interpreting data. Originally titled Handbook of Developmental Toxicology, the second edition's new name reflects significant changes in its content and scope. New coverage in the Second Edition: Genomics and proteomics Tests for endocrine disruptors Testing for male and female reproductive toxicity Extensive treatment of the significance, reliability, and interpretation of developmental and reproductive toxicity data Toxicity testing in neonatal and juvenile animals Postnatal developmental milestones FDA perspective on risk assessment Extensive glossaries of developmental defect terminology Previous books on this subject have largely been academically oriented and not intended to guide the practicing developmental or reproductive toxicologist. Useful and informative, this book blends the theoretical foundation with insights gained from hands-on experience. It includes tables of comparative developmental milestones - both pre- and postnatal, glossaries of descriptive terms used in developmental toxicity evaluation, and both US and international regulatory guidelines. Bridging the gap between theory and application, this is a handy single-source of essential information to use in planning, conducting, and interpreting

studies.

THE FREE AGENT MARKETING GUIDE

100+ MARKETING TIPS FOR FREE AGENTS, INDEPENDENT CONSULTANTS, AND FREELANCERS

Logical Directions, Inc. Presents a clear road map for starting and maintaining a successful consulting business. Whether you are already a consultant or thinking about becoming one, this guide has everything you need. This book shows you how to: - Create a business plan - Set your rate - Select the legal form of your business - Set up retirement funding - Choose appropriate insurance - Market on the Internet - Understand basic record keeping Also included is a recommended resource list and sample worksheets to help you start and maintain your consulting business. If you are an experienced professional at a crossroads in your career, this book can point you in the right direction.

HORIZONS IN SUSTAINABLE INDUSTRIAL CHEMISTRY AND CATALYSIS

Elsevier Horizons in Sustainable Industrial Chemistry and Catalysis, Volume 178, presents a comprehensive picture of recent developments in terms of sustainable industrial processes and the catalytic needs and opportunities to develop these novel routes. Each chapter includes an introduction and state-of-the-art in the field, along with a series of specific aspects and examples. The book identifies new opportunities for research that will help us transition to low carbon and sustainable energy and chemical production. Users will find an integrated view of the new possibilities in this area that unleashes new possibilities in energy and chemistry. Combines an analysis of each scenario, the state-of-the art, and specific examples to help users better understand needs, opportunities, gaps and challenges Offers an integrated view of new catalytic technologies that are needed for future use Presents an interdisciplinary approach that combines broad expertise Brings together experts in the area of sustainable industrial chemistry

BLUE HORIZONS

DISPATCHES FROM DISTANT SEAS

McGraw Hill Professional Winner Of The National Outdoor Book Award For Literature When Beth Leonard and her partner, Evans Starzinger, returned from a three-year, 35,000 mile circumnavigation, they thought they were done with offshore voyaging. But neither realized how irrevocably they had been changed by their experience, nor how irresistible the siren song of the sea would prove. In comparison, life ashore seemed dull and monochrome, and within months, Beth knew she had to go back to sea in order to remain true to the person she had become. Four years later they set out on their 47-foot aluminum sloop Hawk for a journey that lasted six years and took them more than 50,000 miles. They voyaged to Newfoundland, Iceland, Norway, the Caribbean, Ireland, Scotland, Cape Horn, New Zealand, the South Pacific, British Columbia--to the ends of the earth and back. Blue Horizons is Beth

Leonard's record of that journey. Compiled from her popular columns in *Blue Water Sailing* magazine, which she wrote along the way, *Blue Horizons* is more than an adventure saga, more than the log of an extended passage. As in all great travel writing, it's the product of an insatiable hunger to explore the world, and in so doing to explore one's own soul. It is, says Beth, "about pulling your dreams over the horizon to you, one sail change, one course correction at a time." But this is no dreamer's tale. Beth Leonard is both sailor and writer, well qualified to deal with and describe blue water voyaging. Her observations are as sharp as salt air and her prose as informed as it is insightful and entertaining. Beth also brings to *Blue Horizons* a uniquely feminine perspective, a combination of empathy, charm, and lyric grace. Her pages are suffused with emotion and a strong sense of immediacy. You're with Beth and Evans as Hawk pokes into a lonely and deserted outport on Newfoundland's barren northeast coast, and as they await hurricane Lenny in Antigua. And you sympathize as she burrows deep into her tilting berth, seeking that one, elusive interval of comfort that will bring sleep on a pounding windward passage, only to be dashed awake by the cold shock of a rogue wave spilling into her bunk. *Blue Horizons* is a rare journey, one to be savored by sailors and armchair adventurers alike. Praise for *Blue Horizons*: "In her new, wonderful book, Beth Leonard shows us a world in which 'perfection' is not bland, easy, escapist comfort in a crowded tropical harbor but a more insecure yet more rewarding existence of constant challenge--cold waters, rocky coves, old fishing villages, demanding seamanship, and the evolution of two sailors trying to manage a boat and also their own relationship." --John Rousmaniere, author of *Fastnet*, *Force 10*, *After the Storm*, and *The Annapolis Book of Seamanship* "Let Beth Leonard inspire you to sail around the world, explore the high latitudes, or discover your own capacity for adventure. Each nugget in this 'dream becomes reality' series of revelations is worth a thousand pictures." --Gary Jobson, ESPN sailing commentator, America's Cup Hall of Famer, and author of *Gary Jobson's Championship Sailing* "Blue Horizons chronicles a remarkable adventure through some of the globe's most inhospitable waters. . . . Every account in this collection provides a taste and sometimes a feast. It is wise, perceptive, wonderful. If you have ever wondered what it might be like to exchange conventional comforts for an adventure not packaged with round-trip airfare, Beth Leonard has written these dispatches to you." --Don Casey, author of *This Old Boat* and *Don Casey's Complete Illustrated Sailboat Maintenance Manual*